



# Electrochemical oxidation of sour natural gas over $\text{La}_{0.4}\text{Ce}_{0.6}\text{O}_{1.8}\text{--}\text{La}_{0.4}\text{Sr}_{0.6}\text{TiO}_{3\pm\delta}$ anode in SOFC: A mechanism study of $\text{H}_2\text{S}$ effects

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## ABSTRACT

For solid oxide fuel cell with  $\text{La}_{0.4}\text{Ce}_{0.6}\text{O}_{1.8}\text{--}\text{La}_{0.4}\text{Sr}_{0.6}\text{TiO}_{3\pm\delta}$  (LDC–L4ST) impregnated anodes, the electrochemical oxidation rates of  $\text{H}_2$  and  $\text{CH}_4$  were significantly improved when  $\text{H}_2\text{S}$  (0.5%) was present in the feeds as evidenced by the substantially decreased polarization resistance and the improved power density of the cell although  $\text{H}_2\text{S}$  did not predominantly function as a fuel. Conductivity measurements of various anode component materials implied that the addition of  $\text{H}_2\text{S}$  into the feeds increased their conductivities. More importantly, from the mass spectroscopic analysis of the anode gas effluents and the thermodynamic calculations, direct evidences of  $\text{H}_2\text{S}$  caused SOFC performance improvement have been confirmed, three distinct regions for the electrochemical oxidation pathways of 0.5%  $\text{H}_2\text{S}$ – $\text{CH}_4$  vs. overpotential ( $\eta$ ) were proposed to explain the effect. The chemisorbed S species, together with LDC–L4ST, behaved as an effective catalyst promoting  $\text{CH}_4$  oxidations via COS and  $\text{CS}_2$  intermediates. The addition of LDC in the anode enhanced this synergic effect and further increased  $\text{CH}_4$  electrochemical conversion as well as coking resistance in comparison of the L4ST anode.

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## 1. Introduction

Solid oxide fuel cells (SOFCs) provide higher energy conversion efficiency with environmentally friendly products when compared to conventional power generation systems based on combustion process [1]. Replacing pure  $\text{H}_2$  with hydrocarbon fuels such as natural gas can extend the applications of SOFCs and make them more economically viable [2]. However, choosing appropriate anode materials for such applications then becomes a critical issue because of the required high electrocatalytic activity, coking resistance and hydrogen sulfide tolerance [3–7]. Nickel based anode materials showed high electrocatalytic activity for  $\text{H}_2$  oxidation [8], but they cannot tolerate coking when light hydrocarbons fuel the cell [9,10]. The addition of alloying elements such as Cu or cerium oxide based materials improved the stability of the anode [11–15]. However, the presence of  $\text{H}_2\text{S}$  in the fuels, particularly the high level of  $\text{H}_2\text{S}$  impurities in sour (raw) natural gas, still remains as a challenge [16–22].

Using sour fuels containing high concentration  $\text{H}_2\text{S}$  is more economical due to the reduced purification cost of the fuels. In order to achieve this objective, replacing Ni based catalysts with other anode materials is necessary [23–25]. Ceramic based anode materials,  $\text{La}_{0.8}\text{Sr}_{0.2}\text{Cr}_{0.5}\text{Mn}_{0.5}\text{O}_3$  (LSCM) or  $\text{Gd}_{0.2}\text{Ce}_{0.8}\text{O}_{1.9}$  (GDC), showed reasonable electrochemical activities toward  $\text{H}_2$  and  $\text{CH}_4$  oxidations, but exhibited instability in high  $\text{H}_2\text{S}$  level fuels [26,27]. Strontium titanate based oxides with perovskite structure are viable anode materials for high concentrations  $\text{H}_2\text{S}$  containing fuels [28–33]. The experimental results showed that this material was chemically and electrochemically stable when exposed to high concentrations of  $\text{H}_2\text{S}$ . One of the main drawbacks of this anode material is the low activities toward the oxidation of fuels [34] compared with other anode materials including cermet and LSCM [35].

An interesting observation when using  $\text{H}_2\text{S}$  containing fuel was that in contrary to the commonly known sulfur poisoning effects that led to catalysts deactivation and fuel cell performance degradations, the high concentration  $\text{H}_2\text{S}$  (>0.5 vol%) could improve the electrochemical oxidation of the feedstock. This  $\text{H}_2\text{S}$  enhancement effects have been reported when  $\text{La}_{0.4}\text{Sr}_{0.6}\text{TiO}_{3\pm\delta}$  (L4ST) and  $\text{La}_{0.3}\text{Sr}_{0.7}\text{VO}_3$  were employed [28,29,36]. Although several hypotheses, e.g., formation of 2-D sulfides on catalyst surface, have been proposed to address the abnormal behaviors of SOFC, more questions remain to be answered including but not limited

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to whether  $\text{H}_2\text{S}$  acts as the major fuel and whether the sulfides are oxidized when cells are deeply biased.

In this paper, we analyzed the effect of high concentration  $\text{H}_2\text{S}$  (0.5%) on the electrochemical oxidations of  $\text{H}_2$  and  $\text{CH}_4$  using  $\text{La}_{0.4}\text{Ce}_{0.6}\text{O}_{1.8}$  (LDC)-L4ST as the anode materials for SOFCs. The effect of LDC addition on the electrochemical oxidation of  $\text{CH}_4$  and the anode conductivity of the impregnated anode structures were also investigated.

## 2. Experimental

To prepare the porous yttria-stabilized zirconia (YSZ) electrode for subsequent infiltration, a mixture of YSZ (Tosoh) and graphite (40 wt%) powders were homogenized initially. Then a paste was prepared by mixing the powders with  $\alpha$ -terpineol (Alfa Aesar) and isopropanol (volume ratio 2:1) as a solution containing 5 wt% poly(vinyl butyral-co-vinyl alcohol-co-vinyl acetate) (molecular weight = 70,000–1,00,000, Aldrich) (PVB) and 5 wt% ethyl cellulose (Aldrich). The paste was screen printed onto both sides of an YSZ electrolyte disk (300  $\mu\text{m}$  thick, 25 mm in diameter) and then sintered at 1200 °C for 5 h to form a layer with ~70 vol.% open porosity.

L4ST precursor solution was prepared by dissolving titanium(IV) propoxide (98%, Aldrich) and triethanolamine (Aldrich) (molar ratio 1:4) into an aqueous solution containing the appropriate amounts of lanthanum(III) nitrate hexahydrate (99.999%, Aldrich) and strontium nitrate (Aldrich). LDC precursor solution was prepared by dissolving stoichiometric amounts of lanthanum(III) nitrate hexahydrate, ammonium cerium(IV) nitrate (99.99%, Aldrich) and glycine (Aldrich) into de-ionized water. The total metal ion concentrations in these solutions were 0.5 mol  $\text{L}^{-1}$ . The porous YSZ was impregnated with L4ST and LDC solutions sequentially. The impregnated solutions were decomposed at 400 °C following each impregnation step, and the final materials were calcined at 900 °C for 2 h. L4ST was impregnated four times to form electrodes having 16 wt.% deposits. LDC-L4ST sample was prepared by impregnation of LDC twice (10 wt.%) before L4ST (16 wt.%). The cathode electrode was prepared by co-impregnation of  $\text{Gd}_{0.2}\text{Ce}_{0.8}\text{O}_2$  (GDC) and  $\text{La}_{0.6}\text{Sr}_{0.4}\text{Co}_{0.2}\text{Fe}_{0.8}\text{O}_3$  (LSCF) into the porous electrolyte of the opposed side of the electrolyte. GDC precursor aqueous solution (0.5 mol  $\text{L}^{-1}$ ) was prepared by dissolving gadolinium(III) nitrate hexahydrate (99.9%, Aldrich), ammonium cerium(IV) nitrate and glycine in distilled water with 0.2:0.8:2 molar ratio. LSCF precursor solution was also prepared in the same way by using appropriate amounts of lanthanum(III) nitrate hexahydrate, strontium nitrate, cobalt(II) nitrate hexahydrate (98+%, Aldrich) and iron(III) nitrate nonahydrate (Aldrich). GDC preparation solution was impregnated twice (10 wt.%), then decomposed at 400 °C after each impregnation, followed by the calcination at 900 °C for 2 h. Then, LSCF solution was impregnated four times (16 wt.%) using the same decomposition and calcination sequence. Similarly, symmetrical cells were prepared by impregnating the same electrode materials into porous layers at both sides of the electrolyte. The cells were fixed onto a ceramic fixture and inserted into a quartz tube which was placed into the furnace. Humidified feed with 3 vol.%  $\text{H}_2\text{O}$  was used as the feed for the anode of the symmetrical cell at temperatures between 800 °C and 900 °C.

After fuel cell membrane electrode assemblies (MEA) were prepared by infiltration, gold paste was applied onto both electrode surfaces to form the current collectors. The cells were affixed onto one end of the alumina tube, forming the outside wall of the anode compartment, then sealed with a glass sealant (Armco-seal 617), and placed into the furnace to cure the sealant in situ.  $\text{H}_2$ ,  $\text{CH}_4$ ,  $\text{H}_2\text{S}$  (0.5%)- $\text{H}_2$  and  $\text{H}_2\text{S}$  (0.5%)- $\text{CH}_4$  with the flow rate of 50 mL  $\text{min}^{-1}$  flowed through a water bubbler before going to the anode compartment while the cathode electrode was open to the

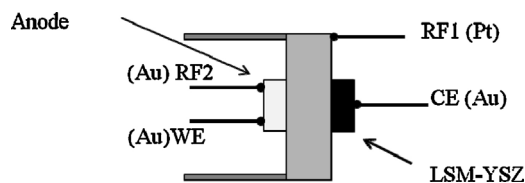


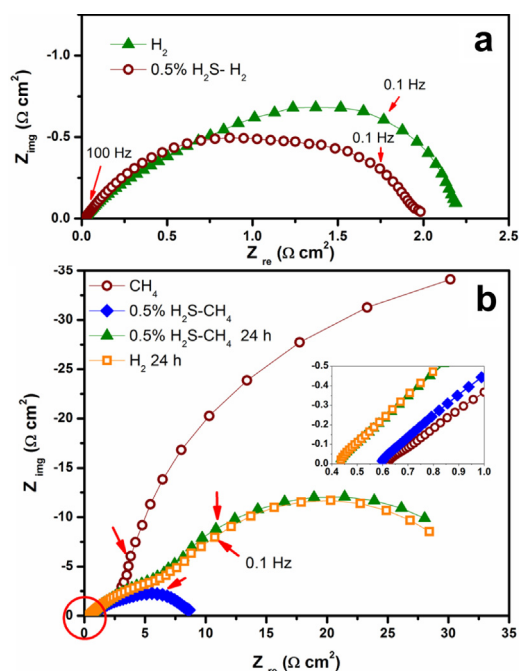
Fig. 1. A schematic of the 4-electrode configuration cell.

ambient air. The operating temperature varied between 800 °C and 900 °C. Electrochemical analyses of the cells were performed using Solartron SI 1287 electrochemical interface equipped with SI 1260 impedance/ Gain-phase analyzer and a 4-probe configuration was applied (Fig. 1). I–V curves were measured with the two probes, WE (working electrode) and RF2 (reference electrode), attached to the anode and the other two, RF1 and CE (counter electrode), attached to the cathode. The stability tests were performed under galvanostatic condition (40 mA  $\text{cm}^{-2}$ ) with two probes connected to the anode, one probe (CE) attached to the cathode and another probe (RF1) connected to Pt wire attached to the rim of the YSZ electrolyte disk as shown in Fig. 1. The exhaust of the anode tube was guided to a mass spectrometer (Pfeiffer ThermoStar GSD 301) to be analyzed for the gas composition of the cell effluent. Microstructure of the electrodes of SOFCs was characterized using field emission scanning electron microscope (FE-SEM, JOEL 6301F) and a transmission electron microscopy (TEM) with a JEOL-JEM 2100 microscope. A Rigaku Geigerflex X-ray diffractometer (XRD) system was used to determine the phases of samples. For surface chemistry studies, X-ray photoelectron spectroscopy (XPS) was performed using a Kratos Analytical AXIS 165. An ION-TOF IV Time-of-Flight secondary ion mass spectrometer (ToF-SIMS) was used to examine the depth profile of the sample disks.

Four-point conductivity measurement technique was used for measuring the conductivity of the impregnated porous YSZ structure. Porous YSZ matrix bars ( $\ell = 10$  mm,  $d = 4.3$  mm) were impregnated with different solutions to prepare LDC, L4ST and LDC-L4ST containing structures, which were then calcined to form the desired phase. Two probes were adjusted in the middle of the bar with a fixed distance (5.5 mm) to measure the potential difference along the bar. Two other probes were fixed onto both ends of the bar, providing current into the bar. Gold paste and gold wires were used as the current collectors. The potential differences between the potential probes were measured at different applied current using 0.2 mA, 0.4 mA, 1 mA as well as reverse polarities using  $-0.2$  mA,  $-0.4$  mA and  $-1$  mA under galvanostatic conditions. The resistances of samples were measured in different atmospheres including air,  $\text{H}_2$  and  $\text{H}_2\text{S}$  (0.5%)- $\text{H}_2$  between 700 °C to 900 °C using the slope of the potential-current line. The specific electrical conductivities of the samples were calculated using Eq. (1):

$$\sigma = \frac{L}{R \times A} \quad (1)$$

where  $\sigma$  is the conductivity of the porous structure,  $L$  is the distance between the potential probes,  $A$  is the surface area of the bars and  $R$  is the measured resistance of the samples. Temperature programmed oxidation (TPO) method was used to analyze the carbon deposition on the anode materials. Two samples containing L4ST and LDC-L4ST anode materials were exposed to  $\text{H}_2\text{S}$  (0.5%)- $\text{CH}_4$  feed (50 mL  $\text{min}^{-1}$ ) under 0.7 V potentiostatic run for 20 h at 800 °C. The feed was switched to  $\text{N}_2$  under open circuit voltage (OCV) condition and cooled down to room temperature at 5 °C  $\text{min}^{-1}$ . Samples were put into a quartz tube connected to a mass spectrometer and oxidized using  $\text{O}_2$  (10%)-He with the temperature ramping from room temperature to 1000 °C at 1 °C  $\text{min}^{-1}$  heating rate.



**Fig. 2.** EIS results under open circuit condition at 800 °C for symmetrical cell fueled by (a) H<sub>2</sub> or 0.5% H<sub>2</sub>S–H<sub>2</sub>; (b) with the sequence of CH<sub>4</sub>, 0.5% H<sub>2</sub>S–CH<sub>4</sub>, 24 h in 0.5% H<sub>2</sub>S–CH<sub>4</sub>, and 24 h in H<sub>2</sub> after 24 h exposure in 0.5% H<sub>2</sub>S–CH<sub>4</sub>.

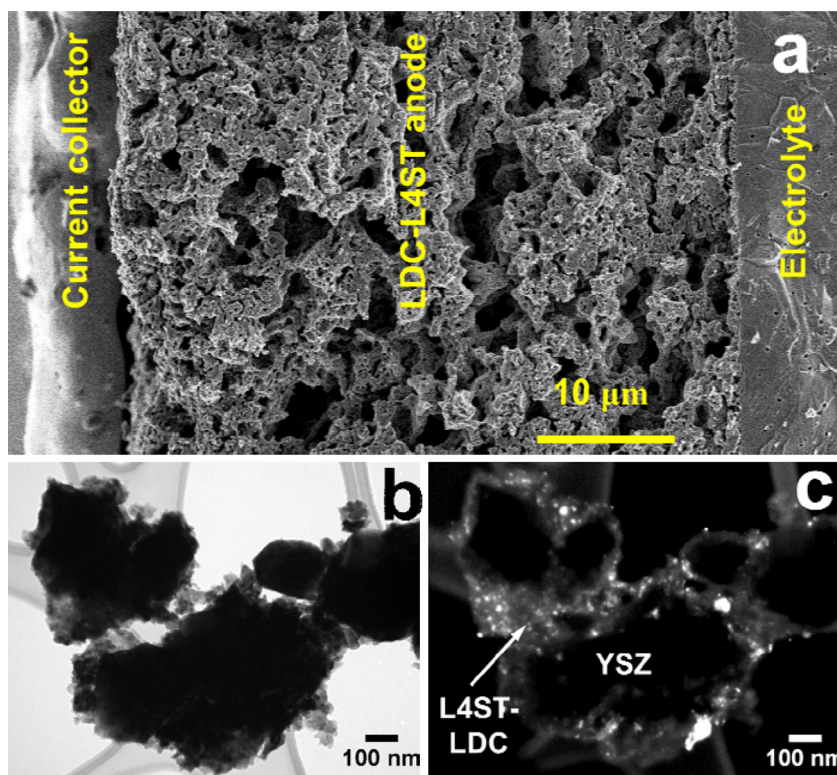
### 3. Results and discussions

#### 3.1. Fuel cell performance enhancements in H<sub>2</sub>S containing fuels

Fig. 2 compares EIS results for the symmetrical cell using LDC-L4ST anode material on both sides of the electrolyte in different

fuels at 800 °C. The area specific polarization resistance ( $ASR_{pol}$ ) of the anode decreased from 2.1  $\Omega \text{ cm}^2$  to 1.8  $\Omega \text{ cm}^2$  when H<sub>2</sub>S (0.5%) was added into the H<sub>2</sub> feed, as shown in Fig. 2a. When CH<sub>4</sub> was purged into the cell,  $ASR_{pol}$  of the cell increased to 78.35  $\Omega \text{ cm}^2$  since methane molecules were more difficult to be activated by the catalyst (Fig. 2b). Similarly, when the gas was switched from CH<sub>4</sub> to 0.5% H<sub>2</sub>S–CH<sub>4</sub>,  $ASR_{pol}$  drastically dropped to 8.6  $\Omega \text{ cm}^2$ . However, after 24 h exposure to the sour natural gas environment,  $ASR_{pol}$  increased to 34.8  $\Omega \text{ cm}^2$  and remained constant during 24 h exposure. This change was irreversible after switching to H<sub>2</sub> feed stream. In consideration of the relatively stable and low  $ASR_{pol}$  in 0.5% H<sub>2</sub>S–H<sub>2</sub> in Fig. 2a, it was concluded that anode sulfur poisoning or sulfidation was unlikely to cause such increase. Because CH<sub>4</sub> can thermally decompose or be reformed by either H<sub>2</sub>O or H<sub>2</sub>S, producing carbon species on the anode at the experimental conditions, carbon deposition, which could not be easily removed under OCV condition when the cell was not biased, could be the reason for the electrochemical performance degradation. This conjecture was supported by the decreased ohmic resistances resulting from carbon deposition after 24 h operations as shown in the inset of Fig. 2b.

In Fig. 3a, the SEM image of LDC-L4ST infiltrated anode after fuel cell test shows that the infiltrates were well-distributed across the entire YSZ matrix without forming segregates near the surface. The morphology analysis carried out by TEM demonstrated that all YSZ particles had been fully covered by LDC-L4ST (Figs. 3b and c). Fig. 4 compares the power densities of the cell when H<sub>2</sub> and 0.5% H<sub>2</sub>S–H<sub>2</sub> fed the anode at 900 °C. The peak power densities of the cell were improved from 161  $\text{mW cm}^{-2}$  to 256  $\text{mW cm}^{-2}$  when H<sub>2</sub>S was added into the feed. Fig. 5 illustrates the effect of H<sub>2</sub>S addition on the power density of the cell when CH<sub>4</sub> fueled the cell at 900 °C. The peak power densities of 27  $\text{mW cm}^{-2}$  and 158  $\text{mW cm}^{-2}$  were obtained when CH<sub>4</sub> and 0.5% H<sub>2</sub>S–CH<sub>4</sub>, respectively, fueled the cell. It is interesting to have observed that the OCV of SOFC in H<sub>2</sub>S-containing fuels seems to be higher than the theoretical Nernst



**Fig. 3.** (a) A SEM image of LDC-L4ST infiltrated anode after fuel cell test; (b) bright field and (c) dark field TEM images of LDC-L4ST infiltrated YSZ anode materials.



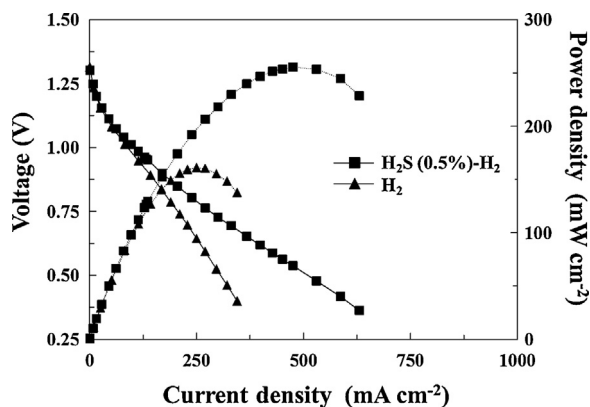


Fig. 4. Polarization and power density vs. current density curves when  $\text{H}_2$  and 0.5%  $\text{H}_2\text{S}$ - $\text{H}_2$  fuelled the cell at  $900^\circ\text{C}$ .

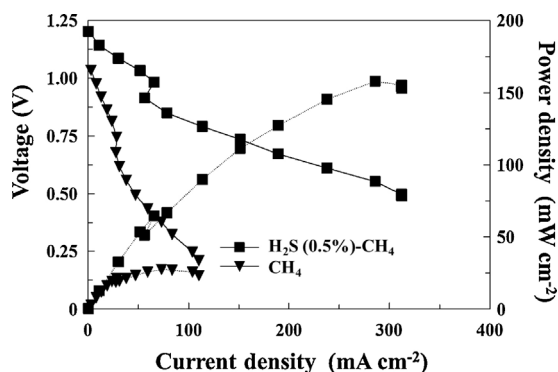


Fig. 5. Polarization and power density curves when  $\text{CH}_4$  and 0.5%  $\text{H}_2\text{S}$ - $\text{CH}_4$  fuelled the anode at  $900^\circ\text{C}$ .

**Table 1**  
Peak power densities of SOFC with different anode materials in various fuels at  $800^\circ\text{C}$ .

	Peak power densities ( $\text{mW cm}^{-2}$ )			
	$\text{H}_2$	$\text{H}_2\text{S (0.5\%)-H}_2$	$\text{CH}_4$	$\text{H}_2\text{S (0.5\%)-CH}_4$
L4ST	20	36	3	30
LDC	50	52	6	30
LDC-L4ST	76	110	7	75

potential in the corresponding pure fuels, this scenario has been found in the previous work and was ascribed to the contaminants of sulfur compounds [28]. Table 1 compares the peak power densities of the cells with different anode materials when different feeds fuelled the cells. It can be seen that the fuel cell performances were greatly enhanced when  $\text{H}_2\text{S}$  was present in the feed stream, with only one exception from using pure LDC as the anode, probably due to the formation of  $\text{Ce}_2\text{O}_3$  [37,38]. However, the addition of  $\text{H}_2\text{S}$  improved the electrochemical oxidation of  $\text{CH}_4$  regardless of the anode material. Additionally, LDC-L4ST composite anode had the best performance as a result of the combination of high electronic conductivity from L4ST and improved activity from LDC.

In fact,  $\text{H}_2\text{S}$  was commonly considered as a strong poisoning agent that can deactivate most of the anode catalysts [16–22], e.g., Ni and  $\text{CeO}_2$ . The observed fuel cell performance enhancements when high concentration of  $\text{H}_2\text{S}$  was present were widely documented in the literature [28,29]. However, no consensus had been reached in explaining this abnormal behavior of fuel cells. Because numerous reports have proved the crystalline stability of  $(\text{La,Sr})\text{TiO}_3$  in the relevant  $\text{H}_2\text{S}$  environments [28], we hereby examined the contribution of  $\text{H}_2\text{S}$  conversion toward fuel cells per-

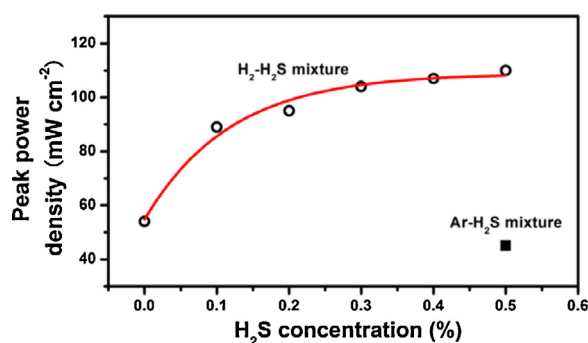


Fig. 6. Peak power density variations as a function of  $\text{H}_2\text{S}$  concentrations when  $\text{H}_2$  or Ar fed the anode compartment of the cell at  $800^\circ\text{C}$ .

formances, the influences of  $\text{H}_2\text{S}$  over the electrical properties of the anode, and the synergic effects of  $\text{H}_2\text{S}$ -catalysts over fuel electrochemical oxidation.

### 3.2. $\text{H}_2\text{S}$ as the major fuel?

The most straightforward hypothetical explanation of  $\text{H}_2\text{S}$  enhancement effects was the significant contribution of the electrochemical oxidation of  $\text{H}_2\text{S}$  to the promoted fuel cell power densities. Thus, variations of peak power densities as a function of  $\text{H}_2\text{S}$  concentrations at  $800^\circ\text{C}$  were monitored as shown in Fig. 6. The addition of 0.1%  $\text{H}_2\text{S}$  into  $\text{H}_2$  fuel improved the power density of the cell from  $54 \text{ mW cm}^{-2}$  to  $89 \text{ mW cm}^{-2}$ . Further addition of  $\text{H}_2\text{S}$  to 0.3% slightly improved the peak power density to  $105 \text{ mW cm}^{-2}$ . From that point on, there were no significant variations when  $\text{H}_2\text{S}$  concentration was increased to higher levels and a plateau of peak power density had been reached. In contrast, when the balance gas was switched from  $\text{H}_2$  to Ar that is inert, the maximum power density was merely  $45 \text{ mW cm}^{-2}$  in 0.5%  $\text{H}_2\text{S}$  + Ar. This proved that  $\text{H}_2\text{S}$  alone was unlikely the main reason for inducing the dramatic promotion of fuel cell performance despite the fact that it indeed contributed to the electrochemical current.  $\text{H}_2$  was still the major source of fuels in the cell. This conclusion was also supported by the mass spectrometric data obtained from anode effluents, which will be discussed in details in the following sections.

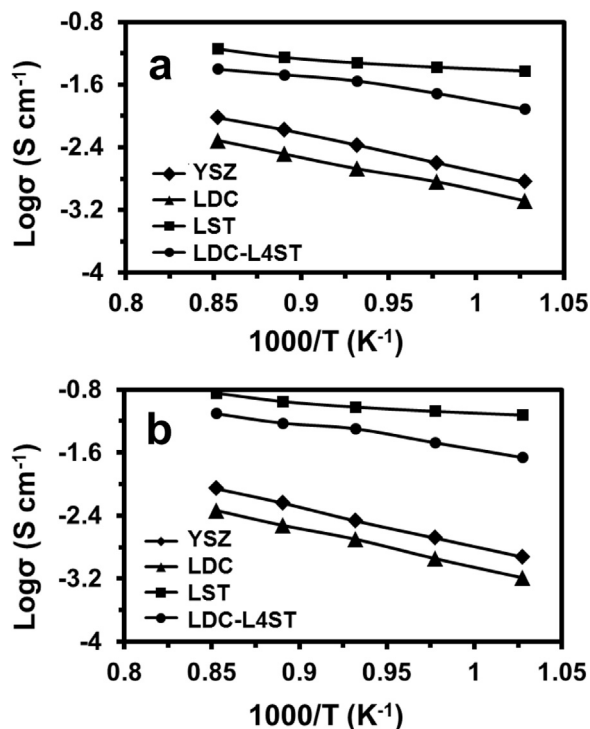
Similar to  $\text{H}_2\text{O}$  molecule,  $\text{H}_2\text{S}$  is also able to reform  $\text{CH}_4$  molecule that is relatively more stable at elevated temperatures, leading to the formation of various derivatives, e.g.,  $\text{H}_2$ , which are easier to be activated by electrocatalysts. This  $\text{H}_2\text{S}$ -assisted  $\text{CH}_4$  reforming effect was also taken into account when exploring the fuel cell performance enhancement in  $\text{H}_2\text{S}$ - $\text{CH}_4$ . Table 2 shows the equilibrium compositions (calculated via software HSC Chemistry 5.1 at  $800^\circ\text{C}$ ) of natural gas with different original compositions. The molar quantities of original gas species were determined in accordance with fuel compositions applied in SOFC test. It can be found from the table that 3 mol of  $\text{H}_2\text{O}$  in 99.5 mol of  $\text{CH}_4$  can lead to the formation of 9 mol of  $\text{H}_2$  and 3 mol of  $\text{CO}$  at the equilibrium state. In contrast, 0.5 mol of  $\text{H}_2\text{S}$  is a much weaker reforming agent that is capable of generating only 0.99 mol of  $\text{H}_2$  or 0.61 mol of extra  $\text{H}_2$  when  $\text{H}_2\text{O}$  is present. Meanwhile, it can also cause the formation of  $\text{CS}_2$  though the quantity of which is too low to improve fuel cell performance significantly. Therefore, it is rational to conclude that  $\text{H}_2\text{S}$ -assisted  $\text{CH}_4$  reforming was unlikely to induce remarkable power increase of SOFC either.

### 3.3. Electrical properties change in $\text{H}_2\text{S}$ -containing fuels?

It was also of great interest to examine if the presence of  $\text{H}_2\text{S}$  altered the electrical properties of the anode materials, i.e., the increased conductivity of the anode in  $\text{H}_2\text{S}$  containing atmosphere

**Table 2**  
Equilibrium compositions at 800 °C of H<sub>2</sub>O and/or H<sub>2</sub>S containing CH<sub>4</sub>.

Original Composition (mol)	Equilibrium composition (mol)						
	CH <sub>4</sub>	H <sub>2</sub>	CO	H <sub>2</sub> S	CS <sub>2</sub>	COS	H <sub>2</sub> O
CH <sub>4</sub> (99.5)+H <sub>2</sub> O (3)	96.5	9.00	3.00	N/A	N/A	N/A	1.37 × 10 <sup>-5</sup>
CH <sub>4</sub> (99.5)+H <sub>2</sub> S (0.5)	99.3	0.99	N/A	2.86 × 10 <sup>-3</sup>	0.25	N/A	N/A
CH <sub>4</sub> (99.5)+H <sub>2</sub> S (0.5)+H <sub>2</sub> O (3)	96.3	9.61	3.00	0.20	0.15	2.73 × 10 <sup>-3</sup>	1.64 × 10 <sup>-5</sup>
							5.53 × 10 <sup>-6</sup>



**Fig. 7.** 4-point conductivity measurement results for YSZ, LDC, L4ST and LDC-L4ST samples in (a) H<sub>2</sub>, (b) 0.5% H<sub>2</sub>S–H<sub>2</sub>, at different temperatures between 700 °C and 900 °C.

could reduce the ohmic loss and therefore, improve the performance of the cell. Accordingly, conductivity ( $\sigma$ ) measurements were carried out in various environments as shown in Fig. 7. Fig. 7a compares the conductivities of materials in pure H<sub>2</sub> atmosphere. The results showed that the total conductivity of the porous YSZ in H<sub>2</sub> was  $\sim 0.01 \text{ S cm}^{-1}$ . The conductivity of the LDC impregnated porous YSZ was reduced to  $0.005 \text{ S cm}^{-1}$ , which was attributable to the high resistivity of the loosely packed LDC deposits on the YSZ surface. The L4ST containing sample was the most conductive one in reducing environment with the conductivity of  $0.07 \text{ S cm}^{-1}$  at 900 °C. The same improvement was also observed for LDC-L4ST infiltrated sample, with a conductivity of  $0.04 \text{ S cm}^{-1}$  in H<sub>2</sub> at 900 °C. In fact, L4ST has low ionic conductivity when compared with other ion conductive materials including YSZ, Mg doped (La,Sr)GaO<sub>3</sub> and ceria based materials [39–41]. The high conductivity was largely due to the low electronic resistivity. It is an *n*-type semiconductor with higher conductivity in reducing atmosphere because of the reduction of Ti<sup>4+</sup> cation to Ti<sup>3+</sup>, leaving electrons in the conduction band.

In comparison, Fig. 7b shows the total conductivities of YSZ structure, LDC, L4ST and LDC-L4ST impregnated structures after exposure to 0.5% H<sub>2</sub>S–H<sub>2</sub>. The conductivity of the blank YSZ matrix was similar to that in H<sub>2</sub>, with the value of  $0.01 \text{ S cm}^{-1}$ , indicating that H<sub>2</sub>S did not affect the conductivity of YSZ. The conductivity of LDC impregnated porous YSZ remained constant after adding H<sub>2</sub>S into the environment. However, the total conductivities of the

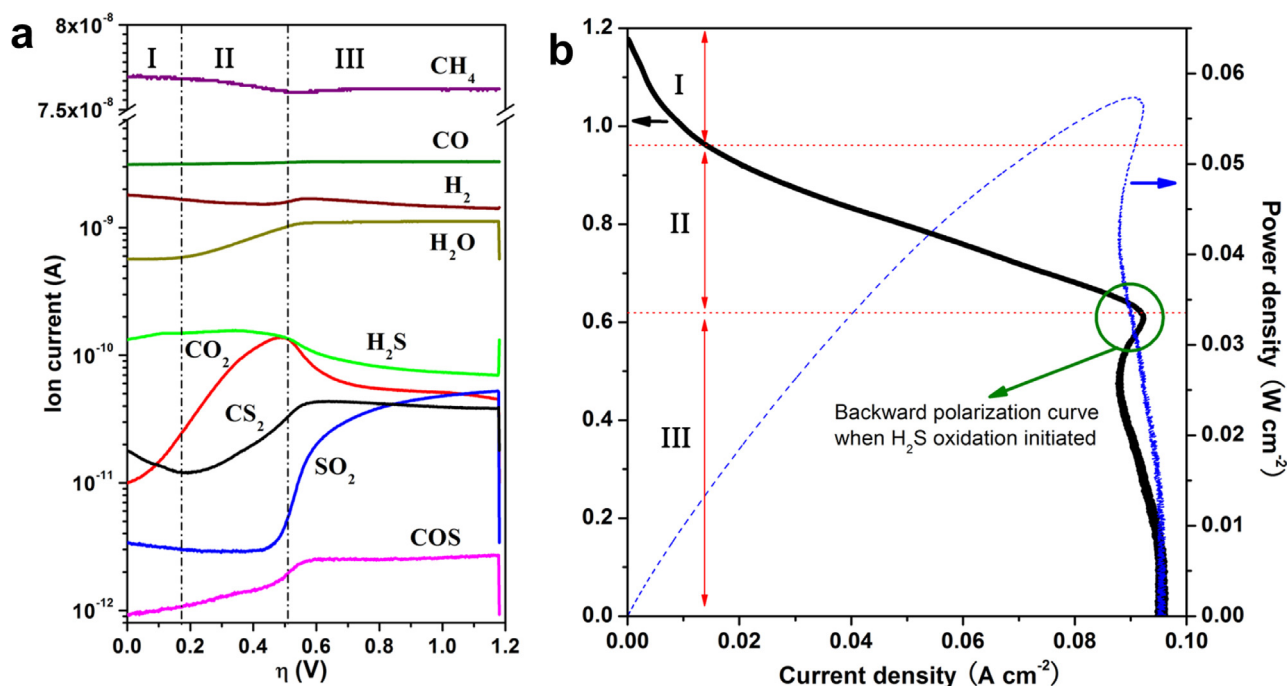
L4ST-containing materials were improved approximately twice in the presence of H<sub>2</sub>S with  $0.14 \text{ S cm}^{-1}$  for L4ST and  $0.078 \text{ S cm}^{-1}$  for LDC-L4ST samples at 900 °C. Since the presence of 0.5% H<sub>2</sub>S did not change the crystalline structure of L4ST [28], the surface chemistry alternation, e.g., dissociative adsorption of H<sub>2</sub>S on L4ST, could be the key for such a conductivity improvement. An analogous scenario was reported in which 3% of H<sub>2</sub>S interacted with TiO<sub>2</sub> and changed its conductivities in several steps [42]. Since L4ST is an *n*-type semiconductor, its electronic conductivity can be enhanced by donated electrons from electron donors such as H<sub>2</sub>S into its conduction bands. It could also be possible that a modification of the surface chemistry of the titanate occurred due to the adsorbed S species. The replacement of O<sup>2-</sup> by S<sup>2-</sup> on the surface of the L4ST and the subsequent redox property change might also be one of the reasons [42]. However, it is obvious that more work needs to be done to fully understand the origin of the conductivity difference in the presence of H<sub>2</sub>S.

### 3.4. H<sub>2</sub>S as the promoter of electrochemical reactions?

H<sub>2</sub>S has been reported to be able to modify the catalytic properties of a wide spectrum of catalysts [26–33]. In this section, its influences over the catalytic conversion of CH<sub>4</sub> on LDC-L4ST were investigated in details. Fig. 8a shows the mass spectroscopic signals of various species from anode effluent as a function of fuel cells overpotential ( $\eta$ ) when 0.5% H<sub>2</sub>S–CH<sub>4</sub> fueled the cell. Generally, CH<sub>4</sub> consumption did not commence till  $\eta$  was higher than 0.2 V (when OCV = 1.17 V,  $\eta = 0$  V). Interestingly, its electrochemical conversion was not enhanced further in accordance with the increasing fuel cell current when  $\eta$  was higher than 0.5 V. This trend was also followed by signals of H<sub>2</sub>O and CO<sub>2</sub> and confirmed by the backward polarization curve at the corresponding voltage in Fig. 8b. Meanwhile, it should be noted that the signal of CO was maintained at constant without any noticeable variations, indicating that CO might not be the intermediate of CH<sub>4</sub> oxidation and the direct electro-oxidation of CH<sub>4</sub> likely occurred in the fuel cells.

Sulfur-containing compounds were another major gas species in the feed. The result showed that the level of H<sub>2</sub>S, without being oxidized, was almost constant till the polarization voltages dropped to lower than 0.5 V. SO<sub>2</sub> production and H<sub>2</sub>S consumption occurred after 0.5 V of polarization, the same potential with the maximum of CO<sub>2</sub>/H<sub>2</sub>O signals and the cease of CH<sub>4</sub> conversion increase. This scenario provided direct evidences that H<sub>2</sub>S has played a vital role in CH<sub>4</sub> electro-oxidation in SOFC. To predict the possible reaction pathways/mechanisms as well as the roles of H<sub>2</sub>S in the catalytic processes in according with the observations, the polarization curve has been categorized into three regions with details discussed in the following sections. The most relevant reactions are listed in Table 3.

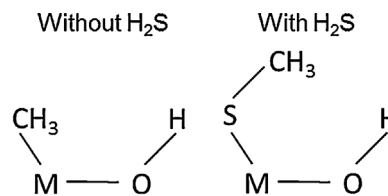
Region I is defined as  $\eta = 0 \sim 0.2$  V. At SOFC operating temperature, a number of reactions could occur spontaneously in the CH<sub>4</sub>–H<sub>2</sub>S gas mixture (the equilibrium composition is shown in Table 1) including R1 ~ R3 listed in Table 2. Consequently, the surface of the catalyst was covered with sulfur and carbon species which were ready to react. R4 ~ R8 compares the change of Gibbs free energy ( $\Delta G$ ) for the possible oxidation reactions when cell was biased. Apparently, after the surface carbon was oxidized through



**Fig. 8.** (a) Mass spectroscopic signals of various species from anode effluent as a function of fuel cells overpotential and (b) the corresponding polarization and power density curves, when 0.5%  $\text{H}_2\text{S}$ – $\text{CH}_4$  fuelled the cell employed with LDC–L45T anode at  $800^\circ\text{C}$ . The potential scan rate was  $0.2 \text{ mV s}^{-1}$ .

R6, releasing more active sites for the electrochemical reactions, conversion of  $\text{CS}_2$  (R4 and R5) became thermodynamically more favorable than either R7 or R8 when oxygen flux was fixed. Therefore, the concentration of  $\text{CS}_2$  would decrease, and only  $\text{COS}$  and  $\text{CO}_2$  signals in the MS would increase whereas those for  $\text{H}_2\text{O}$  and  $\text{H}_2\text{S}$  would remain constant when oxygen ions were supplied at low overpotential conditions, i.e., at low  $p\text{O}_2$ ,  $\text{CS}_2$  was preferentially converted in the anode chamber while  $\text{H}_2$ ,  $\text{CH}_4$  or  $\text{H}_2\text{S}$  remained unreacted. From the perspective of catalytic process,  $\text{CS}_2$  was an easily activated species by titanate catalyst in a SOFC. Vincent et al. [28] reported that for SOFC fed by diluted  $\text{CS}_2$  balanced with argon, the resulting peak power density was around  $6 \text{ mW cm}^{-2}$  at  $850^\circ\text{C}$  when  $\text{CS}_2$  concentration was only 200 ppm. Hence, it is not a surprise to observe preferential oxidation of  $\text{CS}_2$  in this polarization region.

Region II is defined as  $\eta = 0.2 \sim 0.5 \text{ V}$ . After region I processes, carbon deposits on the anode prior to cell polarization had been converted considerably. Thus, in this region, when  $\eta$  was higher than 0.2 V, there were more active sites available as well as higher  $p\text{O}_2$  to facilitate  $\text{CH}_4$  oxidation [43]. Usually,  $\text{CH}_4$  would approach



**Fig. 9.** Possible activation process of  $\text{CH}_4$  on metal oxide ( $\text{M} = \text{Ti}$  and  $\text{Ce}$ ).

the transition metal oxide with its methyl group ( $-\text{CH}_3$ ) attacking the metal [44]. When  $\text{H}_2\text{S}$  was dissociatively adsorbed on the same catalyst, the formed sulfur atoms also mainly interacted with the metal centers of the surface [45,46]. Because  $\text{H}_2\text{S}$  is a dipole molecule with strong interaction with catalysts, the majority of metal centers on the surface would be occupied by S species. Therefore, in the  $\text{H}_2\text{S}$ – $\text{CH}_4$  mixture,  $\text{CH}_4$  would actually interact with these S atoms, forming  $-\text{S}-\text{CH}_x$  intermediates. This process, shown in Fig. 9 assuming a-top adsorption dominated [45], might be thermodynamically and/or kinetically more favorable than direct

**Table 3**  
Possible chemical and electrochemical reactions within SOFC fed by 0.5%  $\text{H}_2\text{S}$ – $\text{CH}_4$ .

No.	Reactions <sup>a</sup>	$\Delta G_0[800^\circ\text{C}]$ ( $\text{kJ mol}^{-1}$ )
R1	$\text{CH}_4(\text{g}) + 2\text{H}_2\text{S}(\text{g}) \leftrightarrow \text{CS}_2(\text{g}) + 4\text{H}_2(\text{g})$	<sup>b</sup>
R2	$\text{CH}_4(\text{g}) \leftrightarrow \text{C} + 2\text{H}_2(\text{g})$	<sup>b</sup>
R3	$2\text{H}_2\text{S}(\text{g}) \leftrightarrow 2\text{H}_2(\text{g}) + \text{S}_2(\text{g})$	<sup>b</sup>
R4	$\text{CS}_2(\text{g}) + \text{O}^{2-} \leftrightarrow \text{COS}(\text{g}) + 1/2\text{S}_2(\text{g}) + 2\text{e}^-$	–199.16
R5	$1/2\text{CS}_2(\text{g}) + \text{O}^{2-} \leftrightarrow 1/2\text{CO}_2(\text{g}) + 1/2\text{S}_2(\text{g}) + 2\text{e}^-$	–189.07
R6	$1/2\text{C} + \text{O}^{2-} \leftrightarrow 1/2\text{CO}_2(\text{g}) + 2\text{e}^-$	–197.97
R7	$\text{H}_2(\text{g}) + \text{O}^{2-} \leftrightarrow \text{H}_2\text{O}(\text{g}) + 2\text{e}^-$	–188.69
R8	$\text{H}_2\text{S}(\text{g}) + \text{O}^{2-} \leftrightarrow 1/2\text{S}_2(\text{g}) + \text{H}_2\text{O}(\text{g}) + 2\text{e}^-$	–151.12
R9	$\text{CH}_4(\text{g}) + 4\text{O}^{2-} \leftrightarrow \text{CO}_2(\text{g}) + 2\text{H}_2\text{O}(\text{g}) + 8\text{e}^-$	–800.46
R10	$\text{CH}_{x[\text{ad}]} + \text{S}_2(\text{g}) \leftrightarrow \text{CS}_2(\text{g}) + x\text{H}_{[\text{ad}]}$	
R11	$\text{CS}_{[\text{ad}]} + \text{O}^{2-} \leftrightarrow \text{COS} + 2\text{e}^-$	
R12	$\text{H}_2\text{S}(\text{g}) + 3\text{O}^{2-}(\text{g}) \leftrightarrow \text{SO}_2(\text{g}) + \text{H}_2\text{O}(\text{g}) + 6\text{e}^-$	–434.695
R13	$\text{S}_2(\text{g}) + 4\text{O}^{2-}(\text{g}) \leftrightarrow 2\text{SO}_2(\text{g}) + 8\text{e}^-$	–567.15

<sup>a</sup> Thermodynamic data of  $\text{O}_2(\text{g})$  were used.

<sup>b</sup>  $\text{C}_{\text{reactants}} > \text{C}_{\text{products}}$  making  $\Delta G_0$  not a good reference in predicting reaction directions.

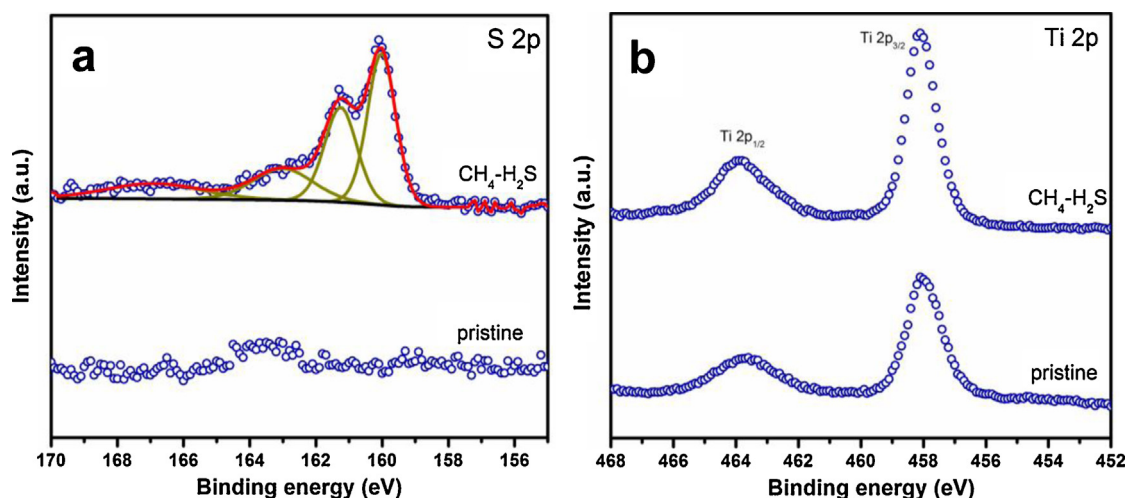


Fig. 10. XPS spectra of pristine and H<sub>2</sub>S treated L4ST samples: (a) S 2p, and (b) Ti 2p spectra.

interaction of Ti with methyl groups, which required less activation energy.

In order to reveal the surface chemistry of the catalyst as well as to characterize the actual active sites, high resolution XPS analysis data are shown in Fig. 10. Compared with pristine L4ST with basically no sulfur signals, the spectrum of S 2p (Fig. 10a) on sour natural gas treated L4ST could be deconvoluted into four distinct peaks. The peak with a binding energy at ~160 eV was usually believed to be related to the chemisorbed sulfur or sulfides species. The adjacent peak at ~161.5 eV was assignable to the –SH groups whereas the peak at ~163 eV was due to the formation of sulfur deposits (physisorbed elemental sulfur). The wide but weak peak located between 166 and 168 eV was attributable to sulfate (SO<sub>4</sub><sup>2–</sup>) or sulfite (SO<sub>3</sub><sup>2–</sup>) species formed due to catalyst surface oxidations when exposed to the ambient air. The appearance of the spectrum did not change apparently when LDC was added to L4ST. Therefore, the active site proposed in Fig. 9 was confirmed to be chemisorbed S, –SH and elemental sulfur species. Fig. 10b compares Ti 2p spectrum before and after sour gas treatment, there was no noticeable peak shift or new peak formation, this result is in good agreement with the previous work in terms of titanate stability [28]. Fig. 11 demonstrates the ToF-SIMS depth profile of L4ST sample disc after exposure to sour gas. It is clear that the near-surface region had the concentrated sulfur species including S and –SH as shown by the two peaks indicated by the arrows in Fig. 11. After ~100 s of sputtering, the concentration of TiO fragment started to rise whereas that of S-containing counterpart tended to decrease and stabilize, implying the probe ion-beam had reached the L4ST matrix.

It could be seen from Fig. 8a that CH<sub>4</sub> consumption as well as H<sub>2</sub>O production appeared and increased while that of CO<sub>2</sub> was continuously rising. Since more CH<sub>4</sub> molecules were activated, the adsorbed species (CH<sub>x[ad]</sub>) could react with surface S through R10 to generate more CS<sub>2</sub>, leading to the signal intensity increase of CS<sub>2</sub>. In the meantime, a portion of surface –SC species was neither sufficiently “sulfurized” to form CS<sub>2</sub> nor completely oxidized to form CO<sub>2</sub>, but partially oxidized to form COS through R11. However, there was still no SO<sub>2</sub> production occurring via R12 or R13 due to the inadequate pO<sub>2</sub> under this polarization conditions [47]. The catalyst surface was still likely to be covered by sulfur species.

Region III is when  $\eta > 0.5$  V. In this last region, the SO<sub>2</sub> production suddenly occurred at  $\eta = 0.5$  V and its signal intensity increased remarkably. Intensity of H<sub>2</sub>S reduced instead, further implying the commencement of H<sub>2</sub>S and/or S<sub>2</sub> electrochemical consumptions (R12 and R13). Normally, as the overpotential increased and an additional species started to participate in the

electrochemical reactions, the fuel cell performance would be improved accordingly. However, in this region, the conversion of H<sub>2</sub>S and/or S<sub>2</sub> resulted in a simultaneous large decrease of CO<sub>2</sub> concentration while no further CH<sub>4</sub> oxidation or H<sub>2</sub>O production occurred after reaching a plateau as  $\eta$  increased. Meanwhile, signals of other species also seemed to be steady, suggesting that the relevant processes had reached equilibriums. More surprisingly, in the polarization curve, when  $\eta$  increased from 0.5 V to ~1.2 V, the current did not increase all the times but started to drop coincidentally when H<sub>2</sub>S consumption occurred (Fig. 8b). These observations suggested that there must be a strong interrelation between CH<sub>4</sub> oxidation and reduced sulfur species in the feed stream, the most presumable hypothesis was that the surface sulfur species had a synergic effect with LDC-L4ST, which promoted the electrochemical oxidation of CH<sub>4</sub>.

Fig. 12 is a schematic of the electrochemical conversion mechanisms of fuels in three regions. In region I, conversions of carbon deposited at OCV conditions as well as CS<sub>2</sub> (the most easily oxidized species) predominated, producing CO<sub>2</sub> and COS. Because the cell was slightly biased, the current generated was very low. In region II, when the carbon removal left more active sites available on LDC-L4ST, H<sub>2</sub>S would dissociatively adsorb on it while the level of pO<sub>2</sub> was still inadequate to oxidize those sulfur species (–S). A synergic effect between LDC-L4ST and –S was subsequently established, facilitating the activation and conversion of CH<sub>4</sub> by forming –S–CH<sub>x</sub> and –SH at the adjacent active sites. These active species could then be fully oxidized into CO<sub>2</sub> and H<sub>2</sub>O or partially

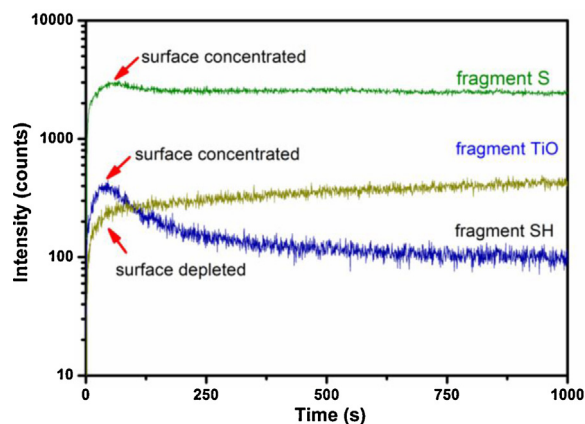


Fig. 11. ToF-SIMS depth profile of L4ST sample after treatment in 0.5% H<sub>2</sub>S–CH<sub>4</sub>.



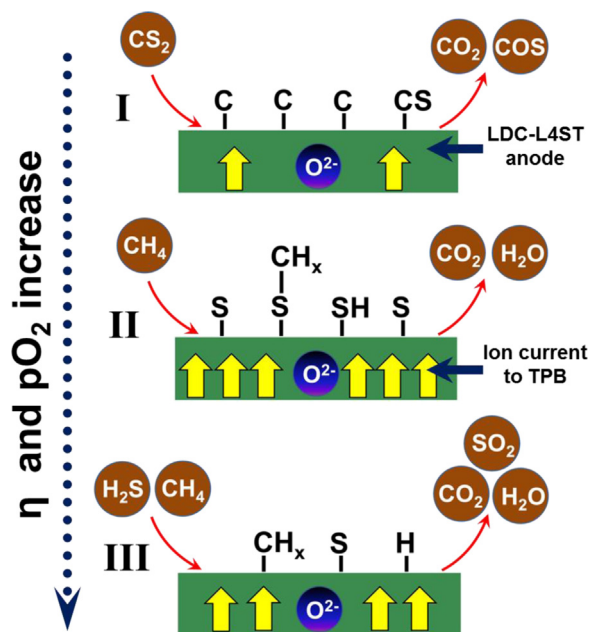


Fig. 12. A schematic of the electrochemical conversion mechanisms of fuels in three regions.

oxidized into COS. Due to the strong promotion effects, the fuel cell current increased and other performances improved significantly as well in this region where the direct  $\text{CH}_4$  conversions took place. When  $\eta$  and  $p\text{O}_2$  increased to enter region III, surface  $-\text{S}$  species was oxidized to produce  $\text{SO}_2$ . As the synergic effect was broken down due to either no  $-\text{S}$  species being available or no  $-\text{S}$  species at the adjacent active sites,  $\text{CH}_4$  conversion catalyzed directly by LDC-L4ST prevailed and the current generated would in turn decrease as suggested by results from Fig. 8b.

### 3.5. Roles of LDC

At this point, it is understood that the higher conductivity of LDC-L4ST in  $\text{H}_2\text{S}$  environment and the synergic effect discussed

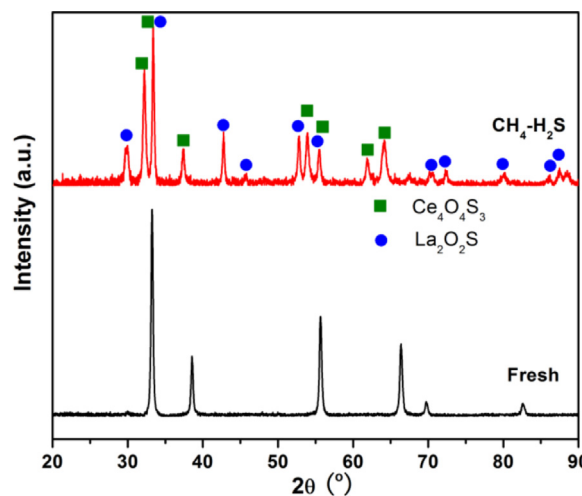


Fig. 14. XRD patterns of LDC before and after treatment in 0.5%  $\text{H}_2\text{S}$ – $\text{CH}_4$  at  $800^\circ\text{C}$  for 24 h.

above could optimize the SOFC performance in  $\text{H}_2\text{S}$  environments. The cell with LDC-L4ST anode was apparently better than that with pure L4ST. Thus, it was meaningful to have explored the functions of LDC.

Fig. 13 compares the different gas productions from the anode chamber of SOFCs when LDC-L4ST and L4ST were used as the anode materials, respectively. Note that the y axial was plotted linearly rather than logarithmically as shown in Fig. 8a. The general tendency was essentially identical in terms of the relationship between fuel oxidation and overpotential, suggesting  $\text{H}_2\text{S}$ , rather than LDC, remained the predominant effects. The  $\text{H}_2\text{O}$  production was similar for both cells, so were the signals of  $\text{SO}_2$  and  $\text{CS}_2$ . However, the addition of LDC significantly promoted the conversion of  $\text{CH}_4$  by producing much stronger  $\text{CO}_2$  signals. Another finding was that for both LDC-L4ST and L4ST cells, they generally shared the same  $\eta$  at the inter-region boundaries. This agreed well with the previously discussed mechanisms in which the level of  $p\text{O}_2$  was used as the criteria to determine the preferable reactions within the cell.

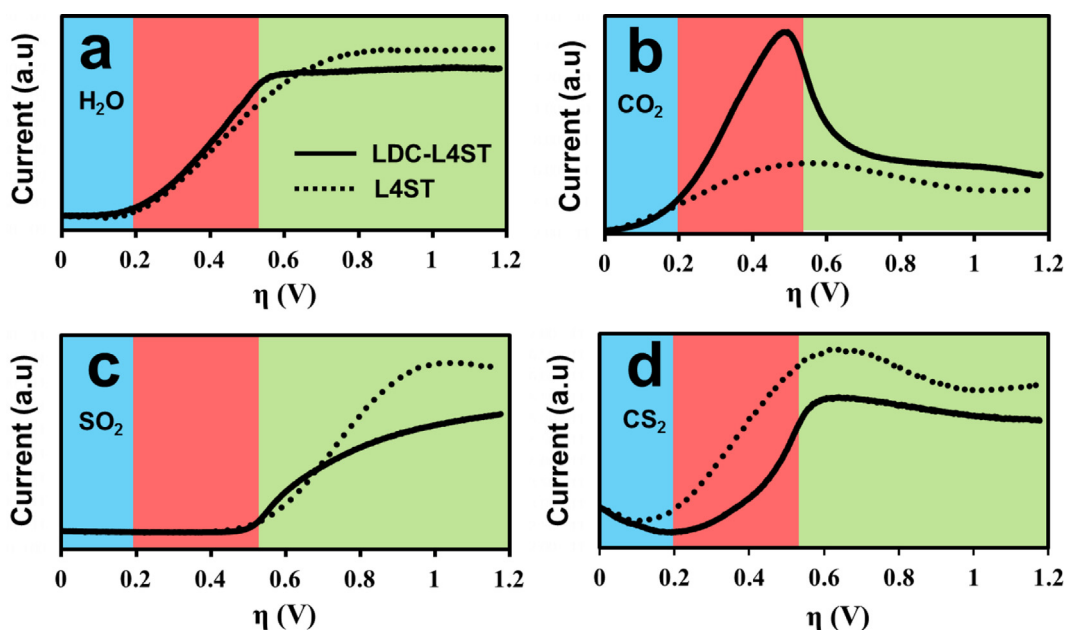


Fig. 13. Mass spectroscopy results of the outlet gas during potentiodynamic tests with  $0.2\text{ mV s}^{-1}$  scan rate for: (a)  $\text{H}_2\text{O}$ , (b)  $\text{CO}_2$ , (c)  $\text{SO}_2$ , (d)  $\text{CS}_2$  using L4ST and LDC-L4ST anode materials when 0.5%  $\text{H}_2\text{S}$ – $\text{CH}_4$  fuelled the cells at  $800^\circ\text{C}$ .



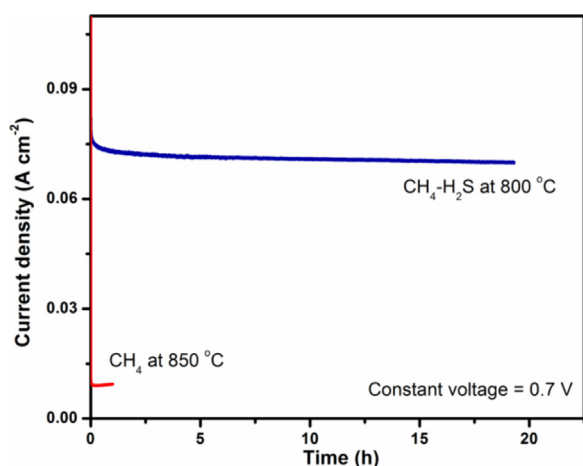


Fig. 15. Stability test of SOFC employed with LDC-L4ST anode under constant voltage (0.7 V).

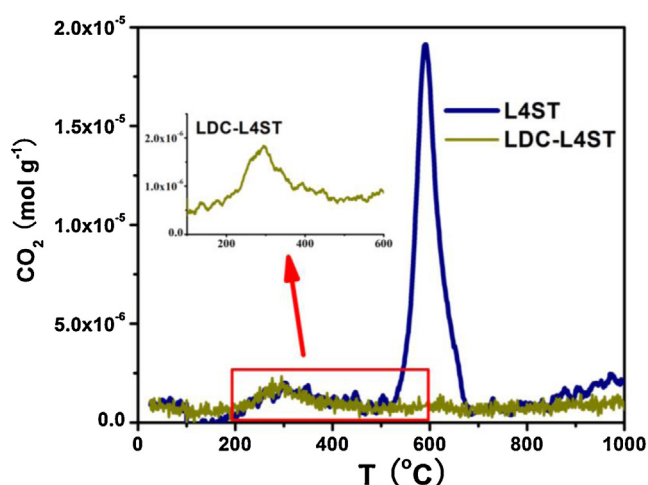


Fig. 16. TPO of the cells containing L4ST and LDC-L4ST anode materials after exposure to 0.5% H<sub>2</sub>S-CH<sub>4</sub> under 0.7 V potentiostatic run at 800 °C for 20 h.

These results implied that LDC could enhance CH<sub>4</sub> electrochemical conversion, particularly in the second region. In fact, ceria based materials were well documented as the highly active catalysts toward the oxidation of hydrocarbons [48,49]. They also showed high affinity of H<sub>2</sub>S via adsorption and the ability of forming oxysulfide phase [50,51]. Fig. 14 compares the XRD patterns of LDC before and after the treatment in CH<sub>4</sub>-H<sub>2</sub>S at 850 °C for 24 h. LDC has partially decomposed into Ce<sub>4</sub>O<sub>4</sub>S<sub>3</sub> and La<sub>2</sub>O<sub>2</sub>S which might have more active sulfur species on the surface, indicated by the higher S atomic ratio obtained from XPS analysis. That further improved the electrochemical oxidation of CH<sub>4</sub> through the synergic effect. The stability test result of SOFC employed with LDC-L4ST in 0.5% H<sub>2</sub>S-CH<sub>4</sub> fuels for 20 h is shown in Fig. 15. The performance of the oxysulfide-L4ST composite catalyst did not degrade apparently within 20 h of test at 800 °C. In comparison, the fuel cell performance in pure CH<sub>4</sub> at 850 °C was also included in the figure, which was drastically lower than that in 0.5% H<sub>2</sub>S-CH<sub>4</sub>.

After operating both cells in 0.5% H<sub>2</sub>S-CH<sub>4</sub> at 800 °C under 0.7 V constant load for 20 h, TPO was performed to evaluate the amount and types of the coke formed in the anode. From Fig. 16, it can be seen that within LDC-L4ST cell, there was only a small CO<sub>2</sub> peak at ~300 °C. The associated coke could be categorized as amorphous carbon and surface -S-CH<sub>x</sub> species which were in presence as reaction intermediates on the catalyst surface, both of them could be readily removed by oxygen fluxes from the electrolyte. In contrast,

for L4ST cell, in addition to the peak at ~300 °C, there was another much stronger CO<sub>2</sub> peak at ~600 °C. The corresponding carbon phase was believed to be the crystalline form of carbon, namely graphite. Because of the strong carbon-carbon bonds, graphite was unable to be removed easily by O<sup>2-</sup>, it might accumulate at the triple-phase boundary (TPB) and slow down the subsequent conversion of CH<sub>4</sub>. Alternatively, conclusions from TPO results also indicated that LDC did promote CH<sub>4</sub> oxidations.

#### 4. Conclusions

LDC-L4ST anode was successfully fabricated by impregnation and demonstrated good performances toward 0.5% H<sub>2</sub>S-containing H<sub>2</sub> and CH<sub>4</sub> oxidation in SOFC. The electrochemical tests revealed the effective roles of high concentrations H<sub>2</sub>S in enhancing fuel cell performances, particularly when CH<sub>4</sub> fed the cell. This enhancement was not contributed by the oxidation of H<sub>2</sub>S, but was significantly attributable to: (1) increased conductivity of LDC-L4ST in H<sub>2</sub>S containing feed; (2) synergic effects of surface sulfur species with LDC-L4ST that facilitated CH<sub>4</sub> oxidation. A 3-region model based on the level of cell overpotential was proposed as the reactions pathways of H<sub>2</sub>S-CH<sub>4</sub> electrochemical oxidations. The major function of L4ST in this composite anode was to increase the electronic conductivity whereas LDC was to increase the oxidation rate of CH<sub>4</sub> while prohibiting the formation of coke.

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